



Product Specification Data

DCM PERMANENT VINYL

Facestock: Phthalate Free Flexible Vinyl

DCM permanent vinyl is a tough, durable, polymeric plastic film. DCM vinyl is abrasion resistant, and exhibits resistance to oils, chemicals, and some solvents. DCM permanent vinyl is an excellent choice for Point-of-Purchase solutions, bumper stickers, outdoor signage, or any general purpose graphic solution that requires permanent adhesion.

DCM permanent vinyl is available in two colors and thicknesses, including 3.5 mil White and 3.0 mil Gloss Clear.

Adhesive: Permanent Acrylic

DCM general purpose permanent adhesive is a water-based, acrylic resin formulation that exhibits high initial tack and high shear resistance. DCM permanent adhesive adheres to most surfaces. DCM permanent adhesive is latex free, conforms to FDA 21CFR 175.105 for indirect food contact, child toy safety act, and TPCH (formerly CONEG) regulations.

The minimum application temperature for DCM Permanent Vinyl is +35°F, with a service temperature range of -65°F to +120°F.

Liner:

DCM Permanent Vinyl is stocked on 92# liner.

		Stocked Liners				
		50#	78#	83#	92#	8 Pt.
Facestock:	3.5 White				X	
	3.0 Clear				X	

*Additional liners are available for custom orders. Please contact your DCM Sales Representative for details.

Item	Description
50# Liner	Semi-bleached, super-calendered, white kraft. (3.1 mil)
78# Liner	Clay-coated, super-calendered on one side, silicone-coated on clay-coated side. (4.6 mil)
83# Liner	Silicone liner, clay-coated on both sides. (5.8 mil)
92# Liner	Heavyweight, bleached, kraft, poly-coated on both sides. (7.1 mil)
8 Pt. Liner	White boardstock with printable backer. (8.0 mil)

Statement of Practical Use: Per industry standards, all pressure sensitive and non-pressure sensitive materials should be thoroughly tested under actual end-use conditions to ensure that it meets the requirements of the specific application. DCM, Inc. will make no warranty, expressed or implied, pertaining to the functionality or performance of this construction without end user validation, whereby the standard period of warranty will take effect, being one year from purchase date.

